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rep

D412-702-071
Job Sheet 203447



Part No: D412-702-071

Job Qty: 2 pcs

Part Name: Comfort Crew Shoulder Harness



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/19/19

Job Tracking No:

Due Date: 1/29/20

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: IIN-D412-702-3 REV C IPP Rev:A 11.03.01 new issue DD ver:EC IPP Rev:B 12.09.05 per DSI9612 DD
ver:JFS IPP Rev:C 17.09.19 IIN412-702-3 Rev.C DD Verify DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs		1/29/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
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							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
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							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S244966



Part: D412-702-071

Job No: 203447

Serial No/Batch: S244966

Revision: C

Inspector:

Exp Date:

Instructions: TC STC SH04 - 7 Issue 3b, 5A, 6, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					120 QC 4	2 pcs
QC 4 - 58						
QC 4 - 69						
QC 4 - 9						
QC 4 - 46						
QC 4 - 68						
QC 4 - 72						
QC 4 - 74						
QC 4 - 75						
QC 4 - 78						
130 Packaging 3-1 - Stock - B4B	2 pcs	1/29/20	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
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				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
135 DC - 1 - B4B	2 pcs	1/29/20	0.00 0.00	DC - 1 - B4B		
				DC - 2 - B4B		
140 QC 21 - FG	2 pcs	1/29/20	0.00 0.00	QC 21 - FG - 21		
				QC 21 - FG - 70		
				QC 21 - SA - 53		
Part Op 110 - (Pick Kit)						
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						

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FC029

130 - Identify and pack for shipping as per PPP D412-702-071 Location:FG029

135 - (Document Control) Photocopy bluefile & type labels per PPPD412-702-071 CHG003

140 - (QC21- Final Inspection - Work Order Release)

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	BOLT	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5235520
AN3-4A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5228744
AN4-6A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5228774
D4305-041	Shoulder Harness Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5218152525
MS21042L3	Nut	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	5218152
MS21042L4	Nut	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5228833
NAS1149D0332J	Washer	20 Ea (10 ea)	110-Packaging 1 - Pick Kit	5228269X10
NAS1149D0363J	Washer	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	5228371X10
NAS1149D0432J	Washer	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5232646
NAS1149D0463J	Washer	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5211221
AN970-4	Washer	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5225595
				5228588

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-10A	4	173	0
	AN3-4A	8	339	0
	AN4-6A	4	360	0
	AN970-4	8	85	0
	D4305-041	2	12	0
	MS21042L3	12	1,892	0
	MS21042L4	4	2,664	0
	NAS1149D0332J	20	2,253	0
	NAS1149D0363J	12	1,118	0
	NAS1149D0432J	8	570	0
	NAS1149D0463J	8	3,127	0

Part Specifications

Specifications could not be found.

Plex 1/3/20 2:00 PM dart.lacelle.linda